

Work Order ID 54278

December 7, 2009 1:36:27 PM

Page 1

Item ID: D3833-1 Accept

Revision ID:

Item Name: Mesh (Base End Face)

Start Date: 07/12/2009 Start Qty: 6.00

Required Date: 11/12/2009 Req'd Qty: 6.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____
QC: _____ Date: _____ SPC (Y/N): _____

Cust Item ID:
Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3833	Rev A
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100 0.00



FLOW WATER JET

Waterjet

Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3833 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

12-9-08

8

110 0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

Quality Control

12-9-08

120 0.00



QC8- Inspect parts - second check

QC

Memo

Quality Control

278 09/12/08

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA</u>	0.00	SAD 09-12-10						
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/11 
MF 09-12-11

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Picklist Print

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Page 1

Work Order ID: 54278



Parent Item: D3833-1



Parent Item Name: Mesh (Base End Face)

Start Date: 07/12/2009

Required Date: 11/12/2009

Start Qty: 6.00

Required Qty: 6.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F Purchased No

100 sf 288.6528 13.6427 19



Expanded Metal Flat SS



134-12-8

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

288.6528065

110134

3.4

111630

1.85

111956

0.000017

112147

9.4736E-06

112311

0.9205

112707

12.9776

112949

61.74758

113205

207.7571

112707

8

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NOTE: Date & initial all entries

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

NOTES:

- MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

SHOW
REVISION
ENGINEERING
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SUBJECT: [illegible]

WILL
WORK
NO. 154278

PC 09-12-7

RELEASED
08/11/18

A	NEW ISSUE	MB	08.09.23	
REV.		DESCRIPTION	BY DATE	
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED			DRAWING NO.	REV. A
MFG. APPR.			D3833	SHEET 1 OF 2
APPROVED			TITLE	SCALE
DE APPR.			MESH, BASKET END	NTS
DATE	08.09.23		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

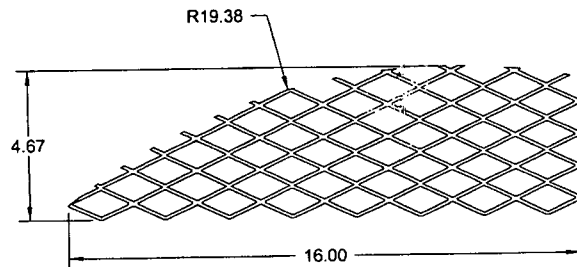
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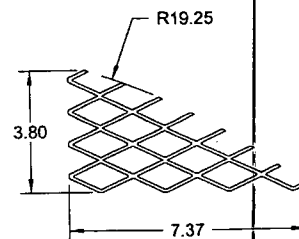
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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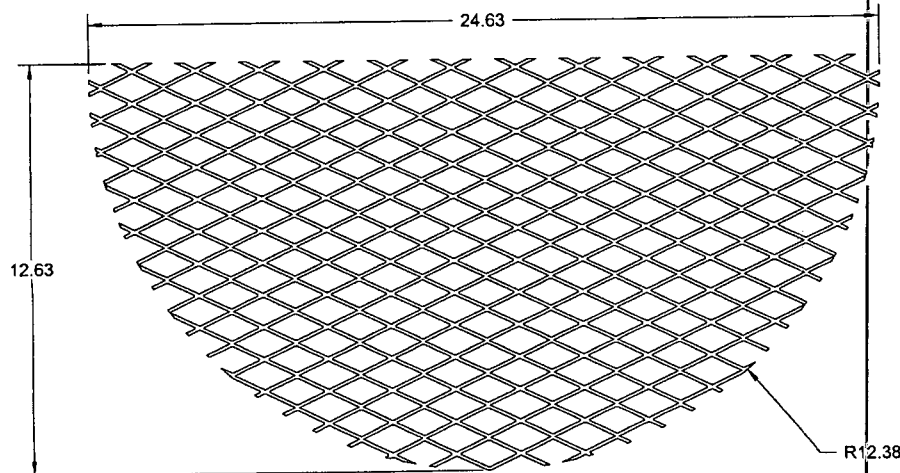
NOTE: Date & initial all entries



D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

RELEASED
28/11/18

WLO 54275

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3833	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	MESH, BASKET END	SCALE
DE APPR.	<i>[Signature]</i>		NTS
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